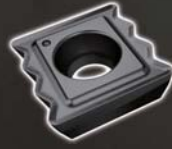




NC Helix Drill

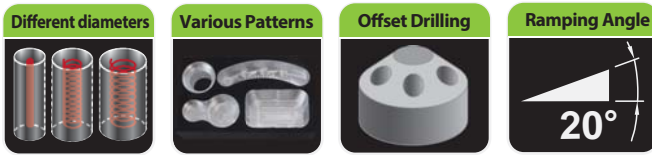
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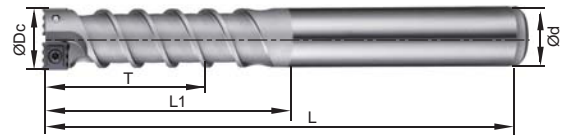
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Insert	● Best ◎ Suit ○ Possible					
	P	M	K	N	S	H
NC5072	●	●	◎	◎	◎	○
NC2032	◎	○	●	◎	○	◎

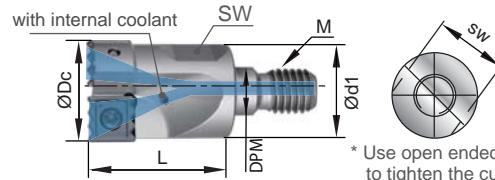
• Each insert has 2 cutting edges.



► **99321 Cylindrical shank**
- External coolant

Part Description	Capable of drill dia.		ØDc	T	L1	L	Ød	Insert type	Grade	Coating	
	Dmin.	Dmax.									
99321-010-1320	13 (0.512")	20 (0.787")	11 (0.433")	30 (1.181")	40 (1.575")	80 (3.150")	10 (0.394")	N9MX04T002	NC5072	P40	TiAlN
								NC2032	K20F		
99321-012-1525	15 (0.591")	25 (0.984")	13 (0.512")	36 (1.417")	50 (1.969")	100 (3.937")	12 (0.472")	N9MX05T103	NC5072	P40	TiAlN
								NC2032	K20F		
99321-016-2030	20 (0.787")	30 (1.181")	17 (0.669")	50 (1.969")	60 (2.362")	110 (4.331")	16 (0.630")	N9MX070204	NC5072	P40	TiAlN
								NC2032	K20F		
99321-020-2540	25 (0.984")	40 (1.575")	22 (0.866")	60 (2.362")	70 (2.756")	125 (4.921")	20 (0.787")	N9MX100306	NC5072	P40	TiAlN
								NC2032	K20F		
99321-025-3050	30 (1.181")	50 (1.969")	27 (1.063")	75 (2.953")	85 (3.346")	165 (6.496")	25 (0.984")	N9MX12T308	NC5072	P40	TiAlN
								NC2032	K20F		

► **99323 Screw Fit Cutter**
- Internal Coolant



Part Description	Capable of drill dia.		ØDc	L	M	DPM	Ød1	SW	Insert type	Grade	Coating	
	Dmin.	Dmax.										
99323-010-1320	13 (0.512")	20 (0.787")	11 (0.433")	20 (0.787")	M5	5.5 (0.217")	10 (0.394")	8 (0.315")	N9MX04T002	NC5072	P40	TiAlN
									NC2032	K20F		
99323-012-1525	15 (0.591")	25 (0.984")	13 (0.512")	25 (0.984")	M6	6.5 (0.256")	12 (0.472")	10 (0.394")	N9MX05T103	NC5072	P40	TiAlN
									NC2032	K20F		
99323-016-2030	20 (0.787")	30 (1.181")	17 (0.669")	25 (0.984")	M8	8.5 (0.335")	16 (0.630")	14 (0.551")	N9MX070204	NC5072	P40	TiAlN
									NC2032	K20F		
99323-020-2540	25 (0.984")	40 (1.575")	22 (0.866")	30 (1.181")	M10	10.5 (0.413")	20 (0.787")	18 (0.709")	N9MX100306	NC5072	P40	TiAlN
									NC2032	K20F		
99323-025-3050	30 (1.181")	50 (1.969")	27 (1.063")	35 (1.378")	M12	12.5 (0.492")	25 (0.984")	23 (0.906")	N9MX12T308	NC5072	P40	TiAlN
									NC2032	K20F		



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